



High Speed Steel DOUBLE CORNER ROUNDING CUTTERS

Specifications Conform to :
BS 122 : Part 1 : 1953
Dimensions in inches



Diameter + 0.045" 0.000	Corner Radius	Bore + 0.00075" + 0.00025"	Width +0.010" 0.000
2.1/4	1/16	1	7/16
2.1/4	3/32	1	7/16
2.1/4	1/8	1	7/16
2.1/2	5/32	1	5/8
2.1/2	3/16	1	5/8
2.1/2	7/32	1	3/4
2.1/2	1/4	1	3/4
2.3/4	9/32	1	15/16
2.3/4	5/16	1	15/16
3	11/32	1	1.1/16

Diameter + 0.045" 0.000	Corner Radius	Bore + 0.00075" + 0.00025"	Width +0.010" 0.000
3	3/8	1	1.1/16
3.1/4	13/32	1	1.3/16
3.1/4	7/16	1	1.3/16
3.1/2	15/32	1	1.3/8
3.1/2	1/2	1	1.3/8
3.1/2	9/16	1	1.5/8
3.1/2	5/8	1	1.5/8
3.3/4	11/16	1	1.7/8
3.3/4	3/4	1	1.7/8

A cutter having two concave quarter circle in the form and having radial relief.

Tolerance on Corner radius upto & incl. 5/16" = 0.000/ - 0.001"
Above 5/16" = 0.000/ - 0.002"